



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE SI 5293 known as Loctite 5293 20 OZ SEMCO
IDH number: 1689707
Product type/use: Silicone Coating
Restriction of Use: None identified
Company address: Henkel Corporation, One Henkel Way, Rocky Hill, Connecticut 06067
Region: United States
Contact information: Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
WARNING: COMBUSTIBLE LIQUID. MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN SENSITIZATION	1



Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Avoid breathing vapors, mist, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response: IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage: Store in a well-ventilated place. Keep cool.
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2,2-Diethoxyacetophenone	6175-45-7	1 - 5
Trimethoxy(methyl)silane	1185-55-3	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Wash with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
Ingestion:	Do not induce vomiting. If symptoms develop and persist, get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	None
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of silicon. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow material to contaminate ground water system.
Clean-up methods:	Wipe up with adsorbent material (e.g. cloth, fleece). Place scrap material in a well ventilated area and allow to cure to rubber. Contaminated surfaces will be extremely slippery.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Store in a dry area below 90° F. Avoid moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2,2-Diethoxyacetophenone	None	None	None	None
Trimethoxy(methyl)silane	None	None	None	None

Engineering controls:	Use only with adequate ventilation. Ensure adequate ventilation, especially in confined areas.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Pale yellow
Odor:	Slightly, Alcoholic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 10 mm hg (20 °C (68°F))
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	0.99
Vapor density:	Heavier than air.
Flash point:	79.4 °C (174.92 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Less than butyl acetate.
Solubility in water:	Polymerises in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	4.8 %; 47 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of silicon. Formaldehyde.
Incompatible materials:	Acids. Bases. Oxidizing agents. Water.
Reactivity:	Not available.
Conditions to avoid:	High temperatures. Exposure to moisture. Exposure to light.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
Skin contact:	May cause skin irritation. May cause allergic skin reaction.
Eye contact:	May cause eye irritation.
Ingestion:	Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2,2-Diethoxyacetophenone	None	Irritant
Trimethoxy(methyl)silane	Inhalation LC50 (Rat, 4 h) = > 26000 ppm	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2,2-Diethoxyacetophenone	No	No	No
Trimethoxy(methyl)silane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Trimethoxymethyl silane)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,8,11,15

Prepared by: Product Safety and Regulatory Affairs

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